

## PNEUMATIC SUPER HI-PRESSURE VISE Model: HBV-4"G, 5"G, 6"G



- High-Force Cylinders hardly malfunction
- Fixed Height so several vises can be used together

## **STANDARD ACCESSORIES:**

- 2 pcs of Alignment Wedge
- 4 pcs of Clamp
- 1 pc of Wrench





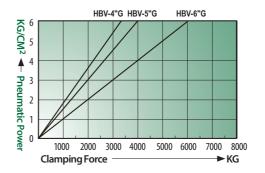


- Special High-Force Cylinders are designed to enhance clamping force of 0-6000kg and can be adjusted depends on the material of work-piece.
- Vise body is made of Ductile Iron above FCD 60 grade for high precision and durability.
- Slide ways are HARDENED to HRC 50° to further increase durability and maintain positioning height over long use.
- The special ANGLE-LOCK SYSTEM with compact design for high rigidity automatically pulls the work-piece down to the accurate position.
- High-Force Cylinders hardly malfunction.
- Special safety device to ensure the vise holds clamping force 20 minutes if the air supply is cut.
- Safety range is 4-4.5 mm.

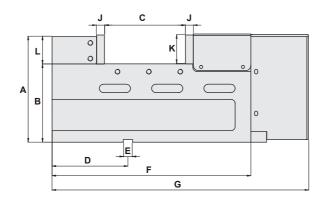


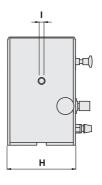


Pneumatic power source 6kg/cm<sup>2</sup>



## **DIMENSIONS**





## **SPECIFICATIONS** (Material: FCD 60 ductile Iron. Hardness: HRC50°)

Unit: mm

Model	Α	В	С	D	E	F	G	н	I
HBV-4"G	195	150±0.01	0 - 105	145	18	325	435	102	10
HBV-5"G	202	150±0.01	0 - 185	145	18	390	490	130	10
HBV-6"G	205	150±0.01	0 - 220	145	18	440	550	161	10

Model	J	K	L	Max. Clamping Force	Safety Range	Weight (kg)
HBV-4"G	15	48	45	0-3000 kg	4 mm	37
HBV-5"G	15	55	52	0-4000 kg	4 mm	50
HBV-6"G	15	58	55	0-4000 kg	4 mm	70